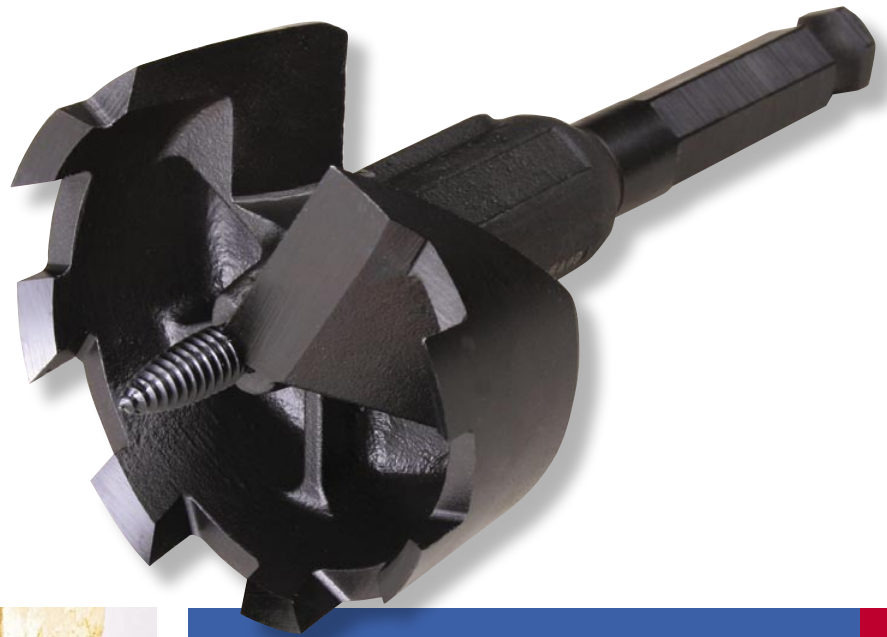


# Self-Feed Bits



PIPE TOOLS & VISES  
SINCE 1896

- Reed Self-Feed Bits are designed to bore large diameter holes through wood studs and floors for running pipe and conduit.
- Ideal for construction, plumbing and electrical work as bits have overall length of 5 1/4".
- Bit can be resharpened with a file; diamond grit file recommended.



- All shanks are 1/2" diameter with 6 fully machined flats that can be tightly gripped by the chuck, which eliminates wobble while drilling.
- Bits each feature a replaceable lead screw that feeds the bit through both hard and soft wood, practically without effort from the operator.
- Use these self-feed bits with a right angle drill, which will lend itself to help push the bit through the material, while resisting torque.

CATALOG NO.	ITEM CODE	ACTUAL O.D. in	NOMINAL PIPE SIZE*	WEIGHT		
				ACTUAL O.D. mm	lbs	kg
B16	06400	1"	1/2" IPS—3/4" CTS	25	0.3	0.1
B18	06401	1 1/8"	3/4" IPS	28	0.3	0.1
B20	06402	1 1/4"	1" CTS	32	0.3	0.1
B22	06403	1 3/8"	3/4" IPS	35	0.4	0.2
B24	06404	1 1/2"	1 1/4" CTS	38	0.4	0.2
B28	06405	1 3/4"	1 1/2" CTS	44	0.5	0.2
B32	06406	2"	1 1/4" IPS	51	0.7	0.3
B34	06407	2 1/8"	1 1/2" IPS	54	0.7	0.3
B36	06408	2 1/4"	2" CTS	57	0.8	0.4
B41	06409	2 9/16"	2" IPS	65	0.8	0.4
B48	06410	3"	2 1/2" IPS—2 1/2" CTS	76	1.2	0.5
B58	06411	3 5/8"	3" IPS—3" CTS	92	2.2	1.0
B74	06412	4 5/8"	4" IPS—4" CTS	117	2.6	1.2

\*IPS — Iron Pipe Size — All standard and extra heavy steel, PVC, and rigid conduit pipe sizes.  
CTS — Copper Tubing Size — All types (K, L, M, and DWV) copper tubing nominal (not O.D.) sizes, and thin wall.

## Self Feed Bit Kits

### 8 Piece Kit

#### #06480

Contains 1 1/8", 1 1/4", 1 3/8", 1 1/2", 1 3/4", 2 1/8", 2 9/16" bits and 5 1/2" extension.



### 4 Piece Kit

#### #06440

Contains 1 3/8", 1 1/2", 2 1/8" and 2 9/16" bits.



### BIT EXTENSIONS

One-piece extensions feature two set screws with knurled cup points to prevent bit from vibrating loose. They fit all Self-Feed Bits listed on reverse. Extension length used depends on the demands of a particular job.

CATALOG NO.	ITEM CODE	LENGTH		WEIGHT	
		in	mm	lbs	kg
BEX512	06424	5 1/2"	140	0.8	0.4
BEX12	06425	12"	305	1.2	0.5
BE18	06422	18"	455	1.5	0.7

### PARTS - REPAIR KITS

- 40120 Kit for 3" - 4 5/8" bits (3 lead screws, 1 set screw, 1 hex key)
- 40121 Kit for 1" - 2 9/16" bits (3 lead screws, 1 set screw, 1 hex key)



### PARTS - LEAD SCREWS

- 96418 Lead screws (3) for 3" - 4 5/8" bits
- 96424 Lead screws (3) for 1" - 2 9/16" bits



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