Assembly and Mounting Instructions

1. Remove the adjusting ring by removing adjusting knob and washer.

2. Place the vacuum box over one of the three horizontal slots depending on the desired location. If vacuum box does not fit in slots, see Special Instructions on reverse side.

3. Place the band around the adjusting ring and attach to the vacuum box with the four screws. Mount the adjusting ring back onto the adapter.

4. Attach operator’s own vacuum hose to vacuum box.

Reed Manufacturing
1425 West 8th St.
Erie, PA 16502 USA

Phone: 800-666-3691 or +1-814-452-3691
reedsales@reedmfgco.com
www.reedmfgco.com
Special Instructions
If the vacuum box does not fit into the slots on the Bevel Boss®, follow the instructions below:

1. Locate the two outer tabs as shown on the figure.
2. Place a flathead screwdriver between the tab and the outer edge of the vacuum box.
3. Apply force to break off the tabs.
4. Proceed with step 3 of Assembly and Mounting Instructions.