**REED Bear Hug™ PE Squeeze Tool System**

**PES8BT#04328**

**Tool Features**
- Double Bar Configuration
- Removable Carry Handles
- Shaft Locking Spring Latch
- Hydraulic Extension & Retraction
- Attached Saddle Clamps
- Over-Sized U-Bolt
- Compatible with both pump options
- #04328 model includes color-coded stops for North American pipe sizes
- #04328 includes 2 sets of stops: set for 3” – 4” and set for 6” – 8”
- Pipe Centering Arrows

**Accessories**
- 2-stage Hand Pump: PESMPA #04329
- Air-over-Hydraulic Pump: PESAPA #04330
- Filter-Regulator-Lubricator: PESFRLA #04331

**Warning**
- Cold temperatures can affect the pipe integrity during the squeeze. Squeeze and releases rates need to be slowed in temperatures below 50°F (10°C).
- Cold temperatures can affect the squeeze (below 50°F / 10°C) and result in a less than desirable flow control. Give adequate time for the pipe to relax during the squeeze (5-15 min) and perform a double squeeze if necessary.

**Tool Specifications:**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
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<tbody>
<tr>
<td>Tool Weight</td>
<td>175 lbs.</td>
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<tr>
<td>Max Force Output</td>
<td>83,400 lbs.</td>
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<tr>
<td>Max Pressure</td>
<td>10,000 psi</td>
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<tr>
<td>Pipe Capacity</td>
<td>3-8 in.</td>
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</table>

**Storage Spot for Stops - Color-Coded on Reverse Side**

**Air Compressor Requirements for use with PESAPA:** Regulate the air supply between 100-120 psi at the pump to obtain the rated 10,000 psi hydraulic pressure. Required air flow is 20 CFM to achieve standard pump speeds. Air flow less than 20 CFM will result in slower tool operation.