Use only with “K” Copper

The tool straightens and rounds anywhere along the length of Type K copper tubing. Work hardening and age hardening of copper can degrade the performance of this tool. The degree of initial out-of-roundness of tube can also degrade the tool’s performance. Results may vary due to the above pre-existing conditions.

Rerounding
1. Place the tool over the copper tube and push the handles together.
2. Rotate the tool 90° and push the handles together.

Adjusting the tool
1. Loosen the Lock Screw.
2. Turn the Adjusting Screw clockwise to close the jaws.
   (Turn counter-clockwise to open the jaws.)
3. Tighten the Lock Screw. (Over tightening the Lock Screw will cause the handle to break in service.)