Use only with “K” Copper
The tool straightens and rounds anywhere along the length of Type K copper tubing. Work hardening and age hardening of copper can degrade the performance of this tool. The degree of initial out-of-roundness of tube can also degrade the tool’s performance. Results may vary due to the above pre-existing conditions.

Rerounding
1. Place the tool over the copper tube and push the handles together. Then, release.
2. Rotate the tool 90° and push the handles together. Then, release.
3. Repeat as needed.

Adjusting the tool
1. Loosen the Lock Screw.
2. Turn the Adjusting Screw clockwise to close the jaws. (Turn counterclockwise to open the jaws.)
3. Tighten the Lock Screw. (Over tightening the Lock Screw will cause the handle to break in service.)