Instructions for using PL688 & PL875 MFG PVC Shell Cutters with Reed drill Adapter on the DM1000 & DM2000

To use these shell cutters in the DM1000 or DM2000, a PVC drill adapter is to be used (Reed P/N 94150).

Note: Make sure washer is on the threaded end and tightened with wrenches to the boring bar or the drill adapter. For better wear resistance, use tapping compound on the cutting tips and the outside of the shell.