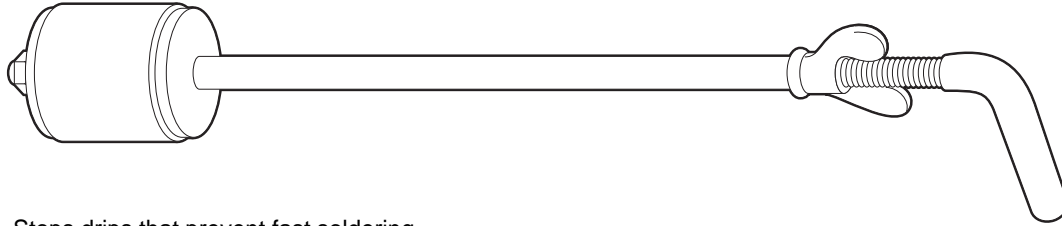





PIPE TOOLS & VISES
SINCE 1896

Dam It™ Soldering Aid Instructions



For Item Codes:

- 03380 (1/2" to 2" kit)
- 03382 (1/2" to 1" kit)
- 03384 (1/2" tool)
- 03386 (3/4" tool)
- 03388 (1" tool)
- 03390 (1-1/4" tool)
- 03392 (1-1/2" tool)
- 03394 (2" tool)

- Stops drips that prevent fast soldering.
 - Neoprene seal expands as wing nut is turned.
 - Permanent tool replaces plumber's bread.
 - Note: Not for use with live systems. Use only on piping when water pressure is shut off.
1. Always wear safety glasses. 
 2. Insert the proper size Dam It™ Soldering Aid all the way through the valve or fitting to put the neoprene bushing away from the high heat. Not doing so shortens the life of the bushing.

3. Tighten the Dam It™ Soldering Aid by holding the handle in one hand and turning the wingnut with the other. This will expand the bushing evenly sealing the pipe.
4. To replace the neoprene bushing remove the locknut and first washer. Pull off old bushing. Replace the bushing, washer and locknut.
5. Lubricate the wingnut after each use.

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